

Date: Friday, 23/01/2009 7:22:37 AM
 User: Linda Lacelle

Process Sheet

Customer :	CU-DAR001 Dart Helicopters Services	Drawing Name :	212 DETAIL PARTS
Job Number :	45126		
Estimate Number :	13228		
P.O. Number :		Part Number :	D2127251153
This Issue :	23/01/2009	S.O. No. :	
Prsht Rev. :	NC	Drawing Number :	D212-725-1
First Issue :	/ /	Project Number :	N/A
Previous Run :	42676	Drawing Revision :	
	Type :	Material :	N/A
	PURCHASED PARTS	Due Date :	30/01/2009
Written By :			Qty: 1 Um: Each
Checked & Approved By :			
Comment :			

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	PG	PURCHASING
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**Comment:** PURCHASINGIssue P/O: 8034 to Eagle Copters

"Assembly of D212-725-1-153 with Dart IPP D212-725-1-153"

Send a copy of this IPP

n 09.01.23

2.0	D2127251153	Support Angle Oil Cooler
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**Comment:** Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)

SUPPORT ANGLE OIL COOLER

3.0	OUTSIDE SERVICE	OUTSIDE SERVICES
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**Comment:** Sub-Contracting OUTSIDE SERVICES

EAGLE

Pick:Qty Part Number Description Batch

1 D212-725-1-153 support angle _____

Attach serviceable tags

2- EAGLE

Fabricate/Pick the following parts in accordance with:

D212-725-1-153 REV. _____

Material Certification / Proof of Traceability / Certificate of Conformity required

Date: Friday, 23/01/2009 7:22:37 AM
User: Linda Lacelle

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: 212 DETAIL PARTS

Job Number: 45126

Part Number: D2127251153

Job Number:



Seq. #:

Machine Or Operation:

Description :

4.0

QC4

INSPECT 100% KITS FOR COMPLETENESS



Comment: Eagle- INSPECT 100% KITS FOR COMPLETENESS

Send this W/O back to DartKit to be stocked at Eagle

5.0

QC5

INSPECT WORK TO CURRENT STEP



Comment: INSPECT WORK TO CURRENT STEP

6.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: _____

7.0

QC21

FINAL INSPECTION/W/O RELEASE





Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



Date: Friday, 23/01/2009 7:22:37 AM
 User: Linda Lacelle

Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services	Drawing Name	: 212 DETAIL PARTS
Job Number	: 45126		
Estimate Number	: 13228		
P.O. Number	:	Part Number	: D2127251153
This Issue	: 23/01/2009 S.O. No. :	Drawing Number	: D212-725-1
Prsht Rev.	: NC	Project Number	: N/A
First Issue	: / / Type : PURCHASED PARTS	Drawing Revision	:
Previous Run	: 42676	Material	: N/A
Written By	: 	Due Date	: 30/01/2009 Qty: 1 Um: Each
Checked & Approved By	: 		
Comment	:		

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	PG	PURCHASING
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Comment: PURCHASING

Issue P/O: 8034 to Eagle Copters

"Assembly of D212-725-1-153 with Dart IPP D212-725-1-153"

Send a copy of this IPP

in 09.01.23

2.0	D2127251153	Support Angle Oil Cooler
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Comment: Qty.: 1.0000 Each(s)/Unit Total: 1.0000 Each(s)

SUPPORT ANGLE OIL COOLER


3.0	OUTSIDE SERVICE	OUTSIDE SERVICES
-----	-----------------	------------------



Comment: Sub-Contracting OUTSIDE SERVICES

EAGLE

Pick:Qty Part Number Description Batch

1 D212-725-1-153 support angle 45321 

Attach serviceable tags

JAN 30 2009

2- EAGLE

Fabricate/Pick the following parts in accordance with:

D212-725-1-153 REV. 12

Material Certification / Proof of Traceability / Certificate of Conformity required

Date: Friday, 23/01/2009 7:22:37 AM
User: Linda Lacelle

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: 212 DETAIL PARTS

Job Number: 45126

Part Number: D2127251153

Job Number:



Seq. #:

Machine Or Operation:

Description :

4.0

QC4

INSPECT 100% KITS FOR COMPLETENESS



AS

Comment: Eagle- INSPECT 100% KITS FOR COMPLETENESS

Send this W/O back to DartKit to be stocked at Eagle

JAN 30 2009

5.0

QC5

INSPECT WORK TO CURRENT STEP



AS

Comment: INSPECT WORK TO CURRENT STEP

JAN 30 2009

6.0

PACKAGING 1

PACKAGING RESOURCE #1



N/A

Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: _____

JAN 30 2009

7.0

QC21

FINAL INSPECTION/W/O RELEASE



09/02/04

Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



mf 09-02-03

Work Order Number: 45321

Manufacture Dart Parts - Eagle S

This Work Report forms part of this aircraft's permanent technical records - DO NOT DESTROY.

Squawk: 1.33

Discrepancy:

Fabricate D212-725-1-149, Support Angle Oil Cooler for Dart Aerospace.

Resolution:

D212-725-1-149, Support Angle Oil Cooler fabricated IAW D212-725-1 Dwg Pg. 50, Fig. 19. Material 2024T3 .040 , Batch No. 0921.

1.33 Work Done By: Kelly Alliston

The maintenance described above has been performed in accordance with the applicable standards of airworthiness.

AMO 6-81 Signature: Colin Gould on 1/20/2009

Outside Services:

Qty	Part Number	Serial Number	Part Description	Service Description
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Squawk: 1.34

Discrepancy:

Fabricate D212-725-1-151, Support Angle Oil Cooler for Dart Aerospace.

Resolution:

D212-725-1-151, Support Angle Oil Cooler fabricated IAW D212-725-1 Dwg Pg. 51. Material 2024T3 .040 , Batch No. 0921.

1.34 Work Done By: Kelly Alliston

The maintenance described above has been performed in accordance with the applicable standards of airworthiness.

AMO 6-81 Signature: Colin Gould on 1/20/2009

Outside Services:

Qty	Part Number	Serial Number	Part Description	Service Description
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Squawk: 1.35

Discrepancy:

Fabricate D212-725-1-153, Support Angle Oil Cooler for Dart Aerospace.

Resolution:

D212-725-1-153, Angle fabricated IAW D212-725-1 Dwg Pg. 52, Fig. 19. Material 2024T3 .040 , Batch No. 0921.

1.35 Work Done By: Kelly Alliston

The maintenance described above has been performed in accordance with the applicable standards of airworthiness.

AMO 6-81 Signature: Colin Gould on 1/20/2009

Outside Services:

Qty	Part Number	Serial Number	Part Description	Service Description
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Squawk: 1.36

Discrepancy:

Fabricate D212-725-1-155, Support Angle Oil Cooler for Dart Aerospace.

Resolution:

D212-725-1-155, Support Angle Oil Cooler fabricated IAW D212-725-1 Dwg Pg. 52, Fig. 19. Material 2024T3 .032, Batch No. 6853A.

1.36 Work Done By: Kelly Alliston

The maintenance described above has been performed in accordance with the applicable standards of airworthiness.

AMO 6-81 Signature: Colin Gould on 1/20/2009

Outside Services:

Qty	Part Number	Serial Number	Part Description	Service Description
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***** Original Maintenance Releases and Independent Control Inspection details are stored electronically at *****
***** Eagle Copters Maintenance Ltd. in Calgary Alberta in the Corridor Software *****